



COGNE ACCIAI SPECIALI S.p.A

**EXTRA LEGA PRODOTTI LUNGI IN ACCIAIO INOSSIDABILE
ALLOY SURCHARGES FOR STAINLESS STEEL LONG PRODUCTS**

Extra energia inclusa/ Energy surcharge included:

- prodotti lavorati a caldo/hot worked products €/kg 0,29
- prodotti lavorati a freddo/cold finished products €/kg 0,35

VALIDITA' : GIUGNO 2022

VALIDITY: June 2022

| CORRISPONDENZE | | | EURO/KG | | | |
|----------------------|-------------------|-------|----------|-----------------|----------|--------------------|
| DESIGNAZIONE UNI | AISI | W.Nr. | BILLETTE | BARRE A CALDO | VERGELLA | BARRE A FREDDO |
| | | | BILLETS | HOT ROLLED BARS | WIRE ROD | COLD FINISHED BARS |
| X12C 13 | 410 | 4006 | 1,52 | 1,63 | 1,57 | 1,85 |
| X12C 13 | (410OG) | 4006 | 1,63 | 1,75 | 1,69 | 1,99 |
| X12CrS13 | 416 | 4005 | 1,62 | 1,74 | 1,68 | 1,98 |
| X20Cr13 | 420A | 4021 | 1,52 | 1,63 | 1,57 | 1,85 |
| X30Cr13 | 420B | 4028 | 1,52 | 1,63 | 1,57 | 1,85 |
| X29CrS13 | 420BF | 4029 | 1,62 | 1,74 | 1,68 | 1,98 |
| X46CrS13 | 420CF | 4035 | 1,62 | 1,74 | 1,68 | 1,98 |
| X46Cr13 | 420C | 4034 | 1,52 | 1,63 | 1,57 | 1,85 |
| X39CrMo17-1 | (420RM) | 4122 | 2,23 | 2,40 | 2,31 | 2,72 |
| X16CrNi 16 | 431 | 4057 | 2,21 | 2,39 | 2,30 | 2,71 |
| X90CrMoV18 | 440B | 4112 | 2,17 | 2,34 | 2,25 | 2,66 |
| X105CrMo17 | 440C | 4125 | 1,91 | 2,05 | 1,98 | 2,33 |
| X6CrTi12 | 409 | 4512 | 1,68 | 1,81 | 1,74 | 2,06 |
| X8Cr17 | 430 | 4016 | 1,70 | 1,83 | 1,76 | 2,08 |
| X10CrS 7 | 430F | 4104 | 1,83 | 1,97 | 1,90 | 2,24 |
| X3CrNb17 | 430NB | 4511 | 1,86 | 2,01 | 1,93 | 2,28 |
| X3CrTi17 | 430T | 4510 | 1,80 | 1,93 | 1,86 | 2,20 |
| X8CrMo17 | 434 / 430FMo | 4113 | 2,11 | 2,27 | 2,19 | 2,58 |
| X6CrMoS19-2 | | 4114 | 2,64 | 2,85 | 2,75 | 3,23 |
| X2CrNi18-11 | 304 L | 4306 | 4,72 | 5,13 | 4,93 | 5,79 |
| X5CrNi18-10 | 304 | 4301 | 4,17 | 4,53 | 4,35 | 5,12 |
| X10CrNi18-09 | 302 | 4310 | 4,00 | 4,33 | 4,16 | 4,90 |
| | 302Mo | | 4,10 | 4,45 | 4,27 | 5,03 |
| X10CrNiS18-09 | 303 | 4305 | 4,17 | 4,53 | 4,35 | 5,12 |
| X8CrNi18-12 | 305 | 4303 | 5,07 | 5,50 | 5,29 | 6,21 |
| X6CrNiTi18-10 | 321 | 4541 | 4,73 | 5,13 | 4,93 | 5,80 |
| X6CrNiNb18-11 | 347 | 4550 | 4,86 | 5,28 | 5,07 | 5,96 |
| X5CrNiNb19-9 | | 4551 | 5,38 | 5,84 | 5,61 | 6,59 |
| | 350 (XM-19) | | 6,37 | 6,92 | 6,65 | 7,81 |
| X1CrNiMoCuN20-18-7 | 354 (F44) | 4547 | 9,44 | 10,27 | 9,85 | 11,58 |
| X3CrNiCu19-9-2 | 304RH | 4560 | 4,32 | 4,68 | 4,50 | 5,29 |
| X3CrNiCu18-9-4 | 304K | 4567 | 4,55 | 4,94 | 4,74 | 5,58 |
| X6CrNiCuS18-9-2 | 303K | 4570 | 4,28 | 4,65 | 4,47 | 5,25 |
| X5CrNiMo17-12 | 316 | 4401 | 5,92 | 6,43 | 6,18 | 7,26 |
| X2CrNiMo17-12 | 316L | 4404 | 5,92 | 6,43 | 6,18 | 7,26 |
| X6CrNiMoTi1712-2 | 316Ti | 4571 | 6,02 | 6,54 | 6,28 | 7,38 |
| X5CrNiMoNb19-12 | 318Z | 4576 | 7,06 | 7,67 | 7,37 | 8,66 |
| X3CrNiCuMo17-11-3-2 | 316K | 4578 | 6,08 | 6,61 | 6,34 | 7,46 |
| X2CrNiMoCuS17-10-2 | 316LK | 4598 | 6,16 | 6,69 | 6,43 | 7,55 |
| X2CrNiMo19- 12 | 316LSi | 4430 | 6,77 | 7,36 | 7,06 | 8,30 |
| | E316LF | | 7,32 | 7,96 | 7,64 | 8,98 |
| X2 CrNiMo17-13 | 316LM | 4435 | 6,61 | 7,18 | 6,89 | 8,10 |
| X5 CrNiMo17-13 | 316M | 4436 | 6,33 | 6,88 | 6,60 | 7,76 |
| X2CrNiMo18-15-3 | | 4441 | 6,97 | 7,58 | 7,27 | 8,55 |
| X1CrNi19-9 | 308LSi | 4316 | 5,51 | 5,98 | 5,74 | 6,75 |
| | E308LF | | 5,92 | 6,43 | 6,17 | 7,26 |
| | 307 | | 4,73 | 5,14 | 4,93 | 5,80 |
| X8CrMnCuNB17-8-3 | 204Cu | 4597 | 2,68 | 2,90 | 2,79 | 3,29 |
| X10CrNi30-8 | E312 | 4337 | 5,90 | 6,41 | 6,16 | 7,24 |
| X2CrNiMo18-16 | 317L | 4438 | 8,00 | 8,70 | 8,35 | 9,81 |
| X12CrNi23-13 | 309 | 4833 | 6,37 | 6,93 | 6,65 | 7,82 |
| X2CrNi24-12 | 309S | 4332 | 6,43 | 6,99 | 6,71 | 7,88 |
| X15CrNiSi20-12 | | 4828 | 5,32 | 5,78 | 5,55 | 6,52 |
| X12CrNi22-12 | | 4829 | 5,77 | 6,27 | 6,02 | 7,07 |
| X12CrNi25-20 | 310 | 4845 | 7,60 | 8,26 | 7,93 | 9,32 |
| X12CrNi25-20 | 310S | 4842 | 8,55 | 9,31 | 8,93 | 10,49 |
| X15CrNiSi25-20 | 314 | 4841 | 7,63 | 8,30 | 7,97 | 9,36 |
| X2CrNi23-4 | 324 | 4362 | 3,29 | 3,56 | 3,43 | 4,03 |
| X3CrNiMoN27-5-2 | 329 | 4460 | 4,20 | 4,56 | 4,38 | 5,15 |
| X2CrNiMoN22-5-3 | 329A (F51) | 4462 | 4,71 | 5,11 | 4,91 | 5,77 |
| | E329 (sald. 2209) | | 6,35 | 6,90 | 6,63 | 7,79 |
| X1NiCrMoCu25 20 5 | 904L | 4539 | 10,59 | 11,53 | 11,06 | 12,99 |
| X3CrNiMo13-4 | S 41500 (F6NM) | 4313 | 2,90 | 3,14 | 3,02 | 3,55 |
| X4CrNiMo16-5-1 | (415M) | 4418 | 3,68 | 3,99 | 3,83 | 4,51 |
| X5CrNiCuNb16-5 | 630 | 4542 | 3,27 | 3,54 | 3,40 | 4,00 |
| X2CrNiMoCuWN25-7-4 | S 32760 (F55) | 4501 | 5,59 | 6,07 | 5,83 | 6,85 |
| X6NiCrTiMoVB25- 15-2 | 660 | 4980 | 10,29 | 11,20 | 10,75 | 12,63 |
| X12NiCrSi35-16 | 330 | 4864 | 11,36 | 12,37 | 11,87 | 13,94 |

N.B.: le corrispondenze non evidenziate in tabella devono essere concordate direttamente con i produttori.