



COGNE ACCIAI SPECIALI S.p.A

**EXTRA LEGA PRODOTTI LUNGI IN ACCIAIO INOSSIDABILE**  
**ALLOY SURCHARGES FOR STAINLESS STEEL LONG PRODUCTS**

Extra energia inclusa/ Energy surcharge included:

- prodotti lavorati a caldo/hot worked products      €/kg      0,05  
- prodotti lavorati a freddo/cold finished products      €/kg      0,07

**VALIDITA' :      Luglio 2025**

**VALIDITY:      July 2025**

| CORRISPONDENZE       |                       |       | EURO/KG  |                 |          |                                      |
|----------------------|-----------------------|-------|----------|-----------------|----------|--------------------------------------|
| DESIGNAZIONE UNI     | AISI                  | W.Nr. | BILLETTE | BARRE A CALDO   | VERGELLA | BARRE A FREDDO<br>E FILO TRAFILATO   |
|                      |                       |       | BILLETS  | HOT ROLLED BARS | WIRE ROD | COLD FINISHED BARS<br>AND DRAWN WIRE |
| X12C 13              | 410                   | 4006  | 0,84     | 0,91            | 0,87     | 1,03                                 |
| X12C 13              | (410OG)               | 4006  | 0,88     | 0,96            | 0,92     | 1,09                                 |
| X12CrS13             | 416                   | 4005  | 0,94     | 1,02            | 0,98     | 1,16                                 |
| X20Cr13              | 420A                  | 4021  | 0,84     | 0,91            | 0,87     | 1,03                                 |
| X30Cr13              | 420B                  | 4028  | 0,84     | 0,91            | 0,87     | 1,03                                 |
| X29CrS13             | 420BF                 | 4029  | 0,94     | 1,02            | 0,98     | 1,16                                 |
| X46CrS13             | 420CF                 | 4035  | 0,94     | 1,02            | 0,98     | 1,16                                 |
| X46Cr13              | 420C                  | 4034  | 0,84     | 0,91            | 0,87     | 1,03                                 |
| X39CrMo17-1          | (420RM)               | 4122  | 1,43     | 1,56            | 1,50     | 1,77                                 |
| X16CrNi 16           | 431                   | 4057  | 1,14     | 1,24            | 1,19     | 1,40                                 |
| X90CrMoV18           | 440B                  | 4112  | 1,39     | 1,52            | 1,46     | 1,72                                 |
| X105CrMo17           | 440C                  | 4125  | 1,16     | 1,27            | 1,22     | 1,44                                 |
| X6CrTi12             | 409                   | 4512  | 0,94     | 1,02            | 0,98     | 1,16                                 |
| X8Cr17               | 430                   | 4016  | 0,93     | 1,01            | 0,97     | 1,15                                 |
| X10CrS 7             | 430F                  | 4104  | 1,08     | 1,17            | 1,13     | 1,33                                 |
| X3CrNb17             | 430NB                 | 4511  | 1,07     | 1,17            | 1,12     | 1,33                                 |
| X3CrTi17             | 430T                  | 4510  | 0,95     | 1,03            | 0,99     | 1,18                                 |
| X8CrMo17             | 434 / 430FMo          | 4113  | 1,35     | 1,47            | 1,41     | 1,67                                 |
| X6CrMoS19-2          |                       | 4114  | 1,83     | 1,99            | 1,91     | 2,26                                 |
| X2CrNi18-11          | 304 L                 | 4306  | 2,17     | 2,37            | 2,27     | 2,68                                 |
| X5CrNi18-10          | 304                   | 4301  | 1,95     | 2,12            | 2,03     | 2,40                                 |
| X10CrNi18-09         | 302                   | 4310  | 1,87     | 2,03            | 1,95     | 2,30                                 |
|                      | 302Mo                 |       | 1,99     | 2,16            | 2,07     | 2,45                                 |
| X10CrNiS18-09        | 303                   | 4305  | 1,95     | 2,12            | 2,03     | 2,40                                 |
| X8CrNi18-12          | 305                   | 4303  | 2,32     | 2,52            | 2,42     | 2,85                                 |
| X6CrNiTi18-10        | 321                   | 4541  | 2,15     | 2,34            | 2,24     | 2,65                                 |
| X6CrNiNb18-11        | 347                   | 4550  | 2,36     | 2,57            | 2,46     | 2,90                                 |
| X5CrNiNb19-9         |                       | 4551  | 2,84     | 3,09            | 2,97     | 3,49                                 |
|                      | 350 (XM-19)           |       | 3,44     | 3,74            | 3,59     | 4,23                                 |
| X1CrNiMoCuN20-18-7   | 354 (F44)             | 4547  | 5,82     | 6,35            | 6,09     | 7,16                                 |
| X3CrNiCu19-9-2       | 304RH                 | 4560  | 2,07     | 2,26            | 2,16     | 2,55                                 |
| X3CrNiCu18-9-4       | 304K                  | 4567  | 2,22     | 2,42            | 2,32     | 2,74                                 |
| X6CrNiCuS18-9-2      | 303K                  | 4570  | 2,05     | 2,23            | 2,14     | 2,52                                 |
| X5CrNiMo17-12        | 316                   | 4401  | 3,24     | 3,53            | 3,39     | 3,99                                 |
| X2CrNiMo17-12        | 316L                  | 4404  | 3,24     | 3,53            | 3,39     | 3,99                                 |
| X6CrNiMoTi1712-2     | 316Ti                 | 4571  | 3,26     | 3,56            | 3,41     | 4,01                                 |
| X5CrNiMoNb19-12      | 318Z                  | 4576  | 4,14     | 4,51            | 4,33     | 5,09                                 |
| X3CrNiCuMo17-11-3-2  | 316K                  | 4578  | 3,42     | 3,73            | 3,58     | 4,21                                 |
| X2CrNiMoCuS17-10-2   | 316LK                 | 4598  | 3,39     | 3,70            | 3,54     | 4,17                                 |
| X2CrNiMo19- 12       | 316LSi                | 4430  | 3,97     | 4,33            | 4,15     | 4,88                                 |
|                      | E316LF                |       | 4,28     | 4,67            | 4,47     | 5,26                                 |
| X2 CrNiMo17-13       | 316LM                 | 4435  | 3,65     | 3,98            | 3,82     | 4,49                                 |
| X5 CrNiMo17-13       | 316M                  | 4436  | 3,54     | 3,86            | 3,70     | 4,35                                 |
| X2CrNiMo18-15-3      |                       | 4441  | 3,81     | 4,16            | 3,99     | 4,69                                 |
| X1CrNi19-9           | 308LSi                | 4316  | 2,77     | 3,02            | 2,90     | 3,41                                 |
|                      | E308LF                |       | 3,00     | 3,26            | 3,13     | 3,68                                 |
|                      | 307                   |       | 2,40     | 2,61            | 2,51     | 2,95                                 |
| X8CrMnCuNb17-8-3     | 204Cu                 | 4597  | 1,51     | 1,65            | 1,58     | 1,87                                 |
| X10CrNi30-8          | E312                  | 4337  | 3,18     | 3,46            | 3,32     | 3,91                                 |
| X2CrNiMo18-16        | 317L                  | 4438  | 4,66     | 5,08            | 4,87     | 5,73                                 |
| X12CrNi23-13         | 309                   | 4833  | 3,18     | 3,46            | 3,32     | 3,91                                 |
| X2CrNi24-12          | 309S                  | 4332  | 3,20     | 3,49            | 3,34     | 3,94                                 |
| X15CrNiSi20-12       |                       | 4828  | 2,51     | 2,74            | 2,62     | 3,09                                 |
| X12CrNi22-12         |                       | 4829  | 2,91     | 3,17            | 3,04     | 3,58                                 |
| X12CrNi25-20         | 310                   | 4845  | 3,38     | 3,68            | 3,53     | 4,16                                 |
| X12CrNi25-20         | 310S                  | 4842  | 4,12     | 4,49            | 4,30     | 5,06                                 |
| X15CrNiSi25-20       | 314                   | 4841  | 3,38     | 3,68            | 3,53     | 4,16                                 |
| X2CrNiN23-4          | 324                   | 4362  | 1,70     | 1,85            | 1,78     | 2,10                                 |
| X3CrNiMoN27-5-2      | 329                   | 4460  | 2,41     | 2,62            | 2,51     | 2,96                                 |
| X2CrNiMoN22-5-3      | 329A (F51)            | 4462  | 3,02     | 3,30            | 3,16     | 3,72                                 |
|                      | E329 (sald. 2209)     |       | 3,99     | 4,35            | 4,17     | 4,91                                 |
| X1NiCrMoCu25 20 5    | 904L                  | 4539  | 5,81     | 6,33            | 6,07     | 7,13                                 |
| X3CrNiMo13-4         | S 41500 (F6NM)        | 4313  | 1,53     | 1,67            | 1,60     | 1,89                                 |
| X4CrNiMo16-5-1       | (415M)                | 4418  | 1,99     | 2,17            | 2,08     | 2,46                                 |
| X5CrNiCuNb16-5       | 630 (15-5PH / 17-4PH) | 4542  | 1,76     | 1,92            | 1,84     | 2,17                                 |
| S13889               | (13-8 Mo)             | 4534  | 2,69     | 2,93            | 2,81     | 3,31                                 |
| X2CrNiMoCuWN25-7-4   | S 32760 (F55)         | 4501  | 3,61     | 3,93            | 3,77     | 4,44                                 |
| X6NiCrTiMoVB25- 15-2 | 660                   | 4980  | 4,82     | 5,26            | 5,04     | 5,93                                 |
| X12NiCrSi35-16       | 330                   | 4864  | 4,90     | 5,34            | 5,12     | 6,02                                 |
|                      | H13 Mod.              |       | 2,23     | 2,43            | 2,33     | 2,74                                 |

N.B.: le corrispondenze non evidenziate in tabella devono essere concordate direttamente con i produttori.