



Cogne Acciai Speciali

**Semifinished
products**

www.cogne.com

Energy, aerospace, oil&gas, petrolchemical and mechanics: those are the main sectors in which Cogne wants to build the future, proposing high quality in oversized special products, custom-made chemical analysis, complex mechanical working.

Quality, Environmental and Safety Management System, Process Accreditation and Product Certification

Customer Satisfaction is part of Cogne Acciai Speciali Mission; therefore the Quality Management System has been designed according to different Standards to which Cogne Acciai Speciali is complying: UNI EN ISO 9001:2015, IATF 16949:2016 and UNI EN 9100:2018.

In addition, Cogne Acciai Speciali Environmental and Safety System are certified according respectively to UNI EN ISO 14001:2015 and UNI ISO 45001:2018.

Cogne Acciai Speciali is accredited according to NADCAP for heat treatment as well as to ASME NCA 3800 – Part III for nuclear productions and the Chemical Laboratory is accredited according to UNI CEI EN ISO/IEC 17025:2018.

For all detail related please refer to:
www.cogne.com/en/qualita/

Test certificates comply with Euronorm EN 10204 3.1 (last revision) and Euronorm EN 10088 for technical data.

Cogne Acciai Speciali's commitment to its customers is to produce and supply material to agreed specifications and to continually strive to improve levels of quality at competitive costs.

Customer Satisfaction is the basis of all the company's activities and, to this end, the Management has created and implemented a System of Quality Management conforming to UNI EN ISO 9001:2000 and the scheme requirements ISO/TS 16949:2002.

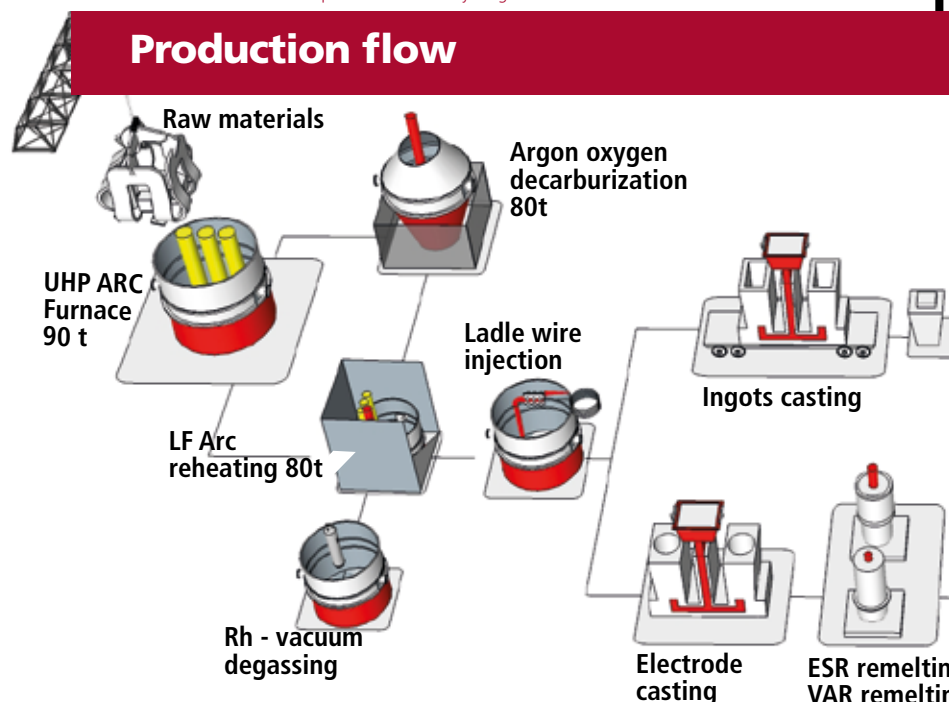
The System of Quality Management was certified by IGQ Institute in Milan on 30.10.1992. (18.04.1997 for QS-9000 and on 01.12.2005 for ISO/TS 16949). Certification was renewed on 30.11.2008. ISO 9001 covers all the production of Cogne Acciai Speciali. Whereas QS-9000 before and at present ISO/TS 16949 is the certification demanded by the automotive industry.

Grade designation

grade (Cogne)	W.N.	AISI - UNS - ASTM
304L1	1.4301/14307	SUS304
316L 4	1.4404	316L - S31603
317L		317/317L-S31700/S31703
321	1.4541	321 - S32100
347H	1.4550	347H - S34709
316T 2	1.4571	316Ti - S31635
329A	1.4462	S31803 - F51
329S	1.4501	S32760 - F55
329S 1	1.4410	S32750 - F53
350	---	S20910-XM19
354	1.4547	S31254 - F44
SF286	1.4980	660 - S66286 - A286
630	1.4542	S17400-17.4PH
410 H1	1.4006	410 - S41000
420A	1.4021	420 - S42000
415MF	1.4418	---
E415 1H	1.4313	S41500-F6NM
904L	1.4539	NO8904-F904L
800	2.4858	NO8800
800H	1.4958	NO8810
825	1.4558	NO8825

RED COLOR: IMCO=Improved Machinability COgne GRADES

Production flow



Equipments

Maerz furnaces

Blooming mill

Hydraulic press
5000t – 2000t

GFM XP40



Products



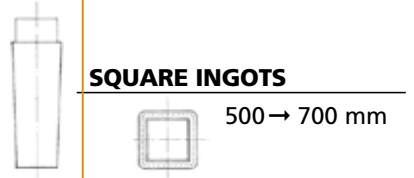
ROUND INGOTS

400 → 1000 mm



POLYGONAL INGOTS

8 → 74 t



SQUARE INGOTS

500 → 700 mm

ROLLED BLOOMS (high value RR performances)



150 → 200 mm

FORGED BLOOMS (high value RR performances)

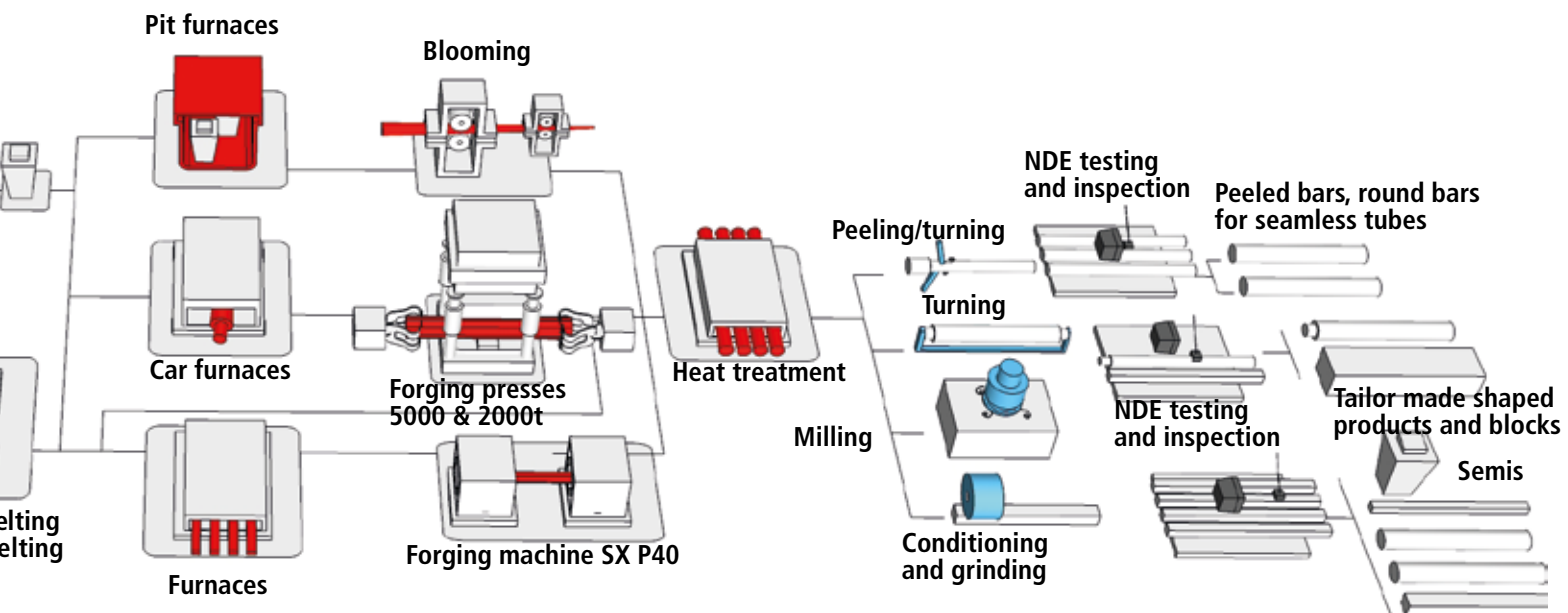


250 → 800 mm

FORGED BARS (high value RR performances)



100 → 1500 mm



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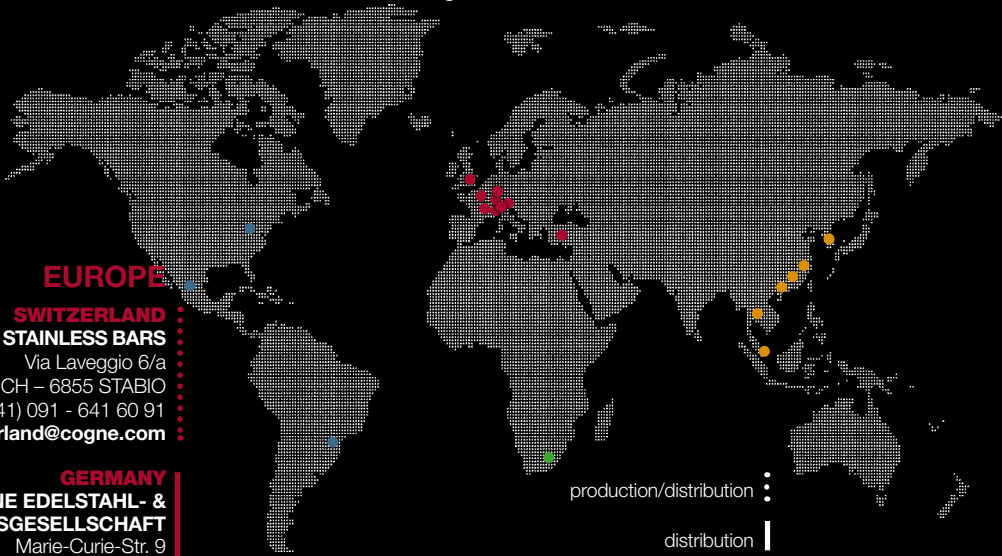
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production/distribution :

distribution |



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For further technical and commercial informations:

www.cogne.com

in cogne-acciai-speciali-spa

Contact

