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AMERICAS

BRAZIL

**METALINOX COGNE AÇOS
INOXIDÁVEIS ESPECIAIS**
Av. Presidente Wilson, 4382
04220-001 São Paulo
Tel. +55 11 21019000
Fax +55 11 21019043
sales.brazil@cogne.com

MEXICO

COGNE MÉXICO
Huamantla City
Av. Otomías S/N
Parque Industrial Xicohtencatl II
90500 Huamantla, Tlaxcala
Tel. 01 800 700 2015
sales.mexico@cogne.com

U.S.A

COGNE SPECIALTY STEEL USA
277 Fairfield Road - STE 315
Fairfield, NJ 07004
Tel. +1 (212) 7852456
Fax +1 (973) 2271442
sales.usa@cogne.com

ASIA

CHINA

**DONG GUAN COGNE
STEEL PRODUCTS**
Wei Jian Road, Industrial park of
ChaShan, ChaShan town
DongGuan City, Guang Dong province
Tel. +86 769 85417742
Fax +86 769 85417741
sales.china@cogne.com

COGNE HONG KONG

Level 54, Hopewell Centre
183 Queen's Road East
Hong Kong
sales.china.south@cogne.com

COGNE SHANGHAI

Room 4005&4026,4/f, Central Place,
no.16 South Henan Road
Huangpu district
Shanghai 200002
sales.china.north@cogne.com

KOREA

COGNE KOREA

SEOUL HEAD OFFICE
#1027, 10, Bamgogae-ro 1-gil,
Gangnam-gu, Seoul
Tel. +82-2-451-4510
Fax. +82-2-451-4630
sales.korea@cogne.com

SIHWA WAREHOUSE

Steel land 608, 609,
21, Oido-ro, Siheung-si, Gyeonggi-do
Tel. +82-31-8041-4631
Fax. +82-31-80414630

THAILAND

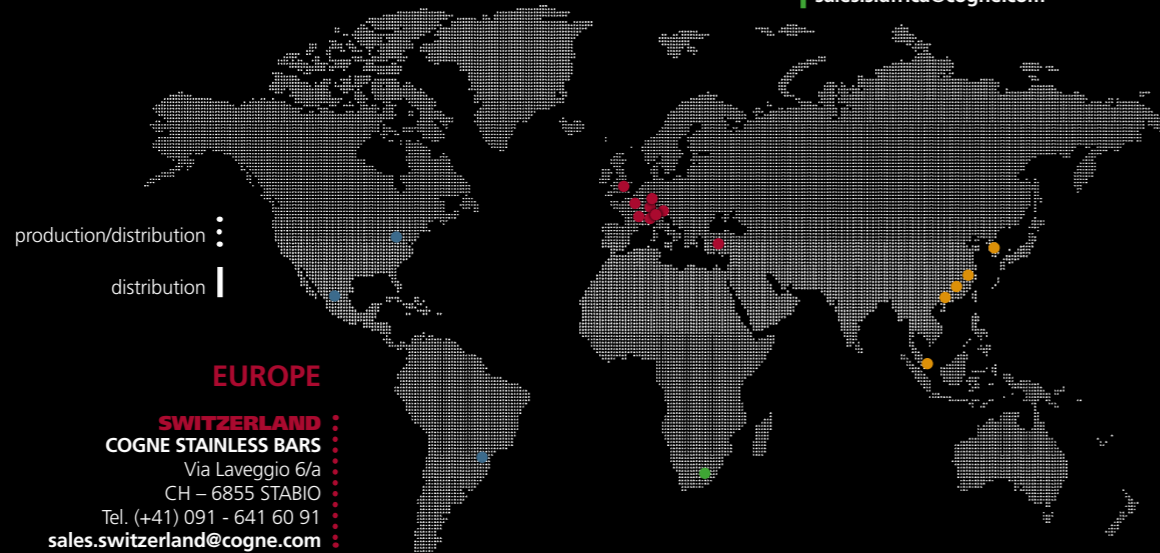
COGNE ACCIAI SPECIALI THAILAND REPRESENTATIVE OFFICE

Tel. (0066) 61 1955 648 / 61 5255 911
sales.thailand@cogne.com

AFRICA

SOUTH AFRICA

COGNE SOUTH AFRICA
Napper Road
Wadeville Ext.2
Germiston
sales.s.africa@cogne.com



EUROPE

SWITZERLAND

COGNE STAINLESS BARS
Via Laveggio 6/a
CH - 6855 STABIO
Tel. (+41) 091 - 641 60 91
sales.switzerland@cogne.com

GERMANY

**COGNE EDELSTAHL
HEAD OFFICE AND SALES NORTH**
Carl-Schurz-Strasse 2
41460 Neuss
Tel. +49 (0)2131 1246 0
Fax +49 (0)2131 1246 159
sales.germany@cogne.com

WAREHOUSE AND SALES SOUTH

Siemensstrasse 31-33
71254 Ditzingen
Tel. +49 (0)7156 92 72 98 0
Fax +49 (0)7156 92 72 98 9
sales.germany@cogne.com

ITALY

COGNE ACCIAI SPECIALI
Via Pitagora, 3
20010 Cornaredo (MI)
Tel. +39 02 93 48 101
Fax +39 02 93 56 61 26
deposito.cornaredo@cogne.com

COGNE ACCIAI SPECIALI

Via Stazione, 80
30035 Mirano
(Fraz. di Ballò di Mirano) Venezia (VE)
Tel. +39 041 41 40 55
Fax +39 041 46 47 54
deposito.venezia@cogne.com

FRANCE

COGNE FRANCE
16, rue de la Patelle
ZA des Bellevues - Eragny
F-95600 Cergy Pontoise
Tel. +33(0) 1 39093434
Fax +33(0) 1 39093435
sales.france@cogne.com

LYON

15, rue des frères Lumière
69680 Chassieu
Tel. +33(0) 4 72476474
Fax +33(0) 4 78908594
sales.france@cogne.com

TURKEY

COGNE ÇELİK
Sultan Orhan Mah. Keresteciler
Sanayi Sitesi
2003 Blok No:1 Gebze/Kocaeli
Tel. (262) 6431733 (Pbx)
Fax (262) 6429541
sales.turkey@cogne.com

UNITED KINGDOM

COGNE UK
Head Office - Sales & Warehouse
Uniformity Steel Works
19 Don Road
Newhall Sheffield S9 2UD
Tel. +44 (0)114 2212020
Fax +44 (0)114 2213030
sales.uk@cogne.com

Cogne Acciai Speciali

Via Paravera, 16
11100 Aosta (AO)
Tel. +39 01 65 302 1
(central switchboard)
Fax +39 01 65 43 833
info@cogne.com

www.cogne.com



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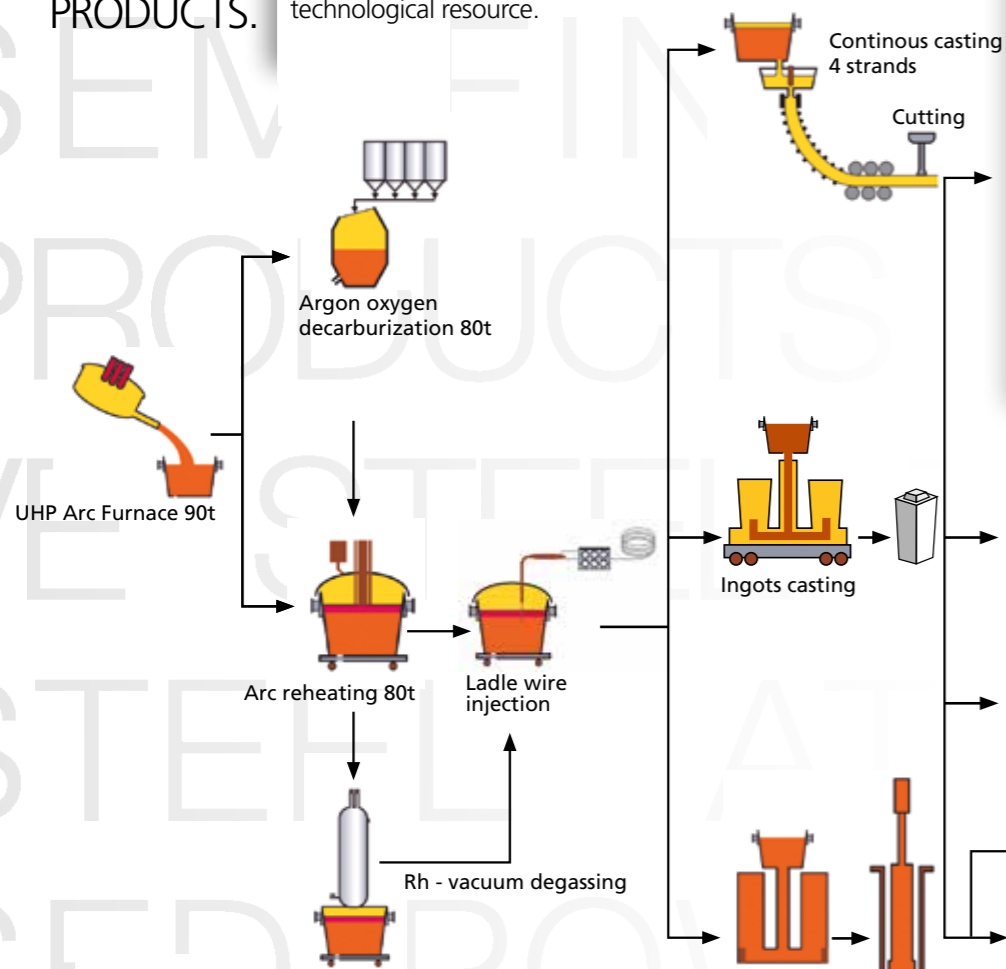
Contact



COGNE ACCIAI SPECIALI GROUP REPRESENTS THE WORLDWIDE FAMOUS BRAND FOR STAINLESS AND SPECIAL STEEL PRODUCTS.

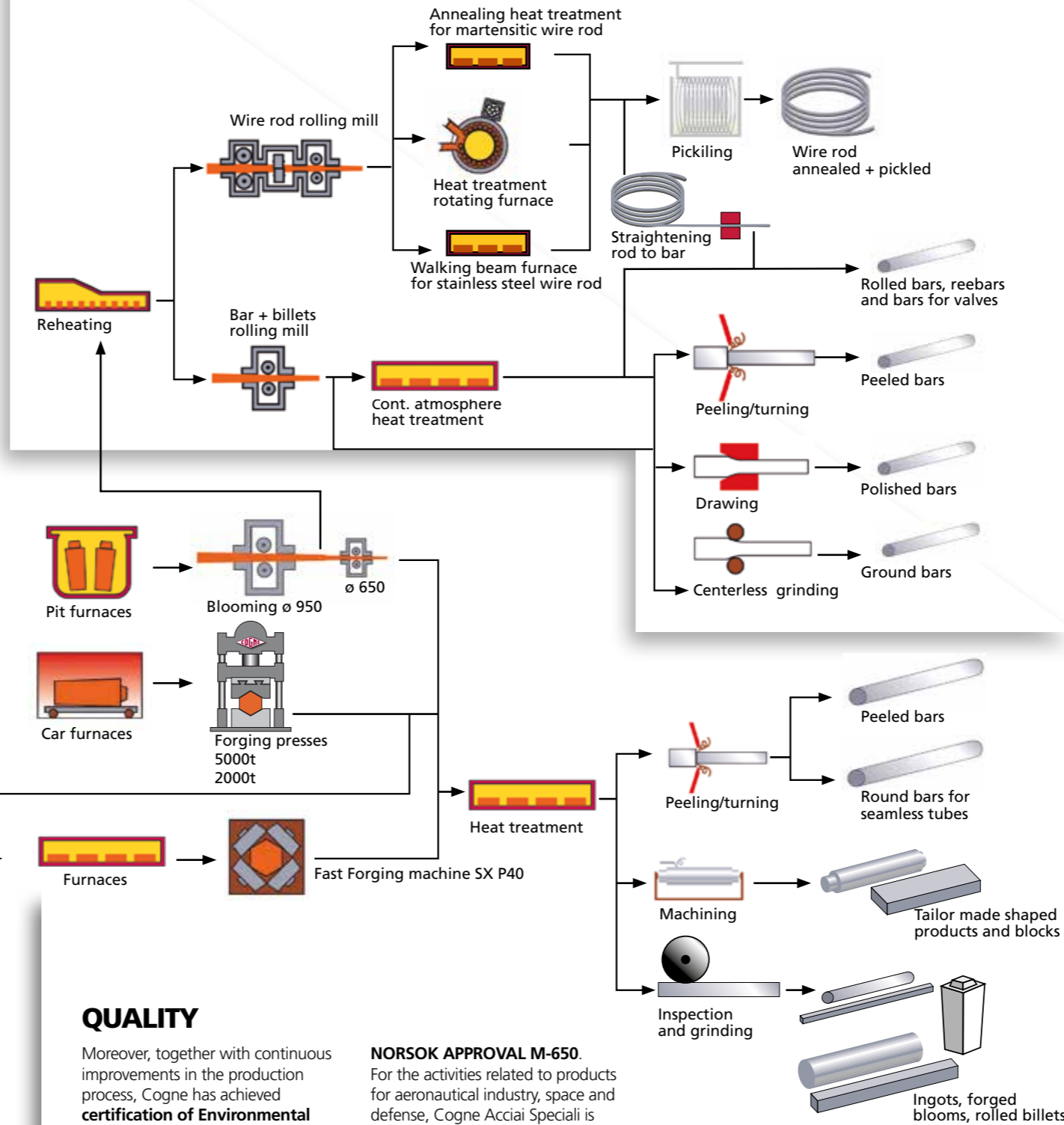
Its mission is to specialize in niche markets and to respond professionally to all the needs of its customers. Through its R&D centre and technical expertise, the Aosta Valley mill has managed to diversify its production and offers a unique range of high level products, in accordance with the highest international standards. In an extremely competitive business, Cogne by its experience and applied R&D translates into top quality, reliable products using modern production equipment.

In the pursuit of the highest quality standards and product reliability, Cogne has always invested in both human and technological resource.



THE MAIN PRODUCTION FACILITIES of the Aosta plant

- **Steel shop:** UHP electric arc furnace (80 tons), AOD converter (80 tons), RH degassing (80 tons), continuous casting unit (3-4 strands: blooms 220x270mm or 310x350mm; billets 160x160mm), blooming mill. That equipment is integrated by an ESR furnace (Electroslag Remelting Unit), intended for the production of special grades where a high degree of purity is required.
- **Rolling mill:** integrated bar and wire rolling mill (bars 16-105mm; wire rod 5,5-32 mm) heat treatment furnaces, pickling unit, blooming ø 950/650.
- **Finishing dept.:** peeling machines, drawing machines, grinding machines.
- **Machines shop:** CNC machine tools suitable for the production of pieces up to about 24 m. in length.
- **Forging shop:** 2 pull-down oleodynamic presses: 5000 tons and 2000 tons; and GFM SXP 40 hammer machine.



QUALITY

Moreover, together with continuous improvements in the production process, Cogne has achieved **certification of Environmental Management System ISO14001** by IGQ; of Quality Management UNI EN ISO 9001:2015 and IATF 16949, is accredited by TÜV, **Det Norske Veritas (DNV)** for our steel used in the naval sector, **UK CARES**,

NORSOK APPROVAL M-650.

For the activities related to products for aeronautical industry, space and defense, Cogne Acciai Speciali is **certified EN 9100** by UNAVIAcert institute, **NADCAP** for heat treating of bars and is registered under the **IAQG** rules. Other technical standards are also available for specific applications.

Stainless steel

Austenitic, ferritics, martensitic, duplex, precipitation hardening steels (PH), superaustenitics

- **Semifinished products**
Ingots 3,5 - 70 tons
Rolled Square blooms 150 - 200 mm
Forged Square blooms 250-800 mm
Forged round blooms 250 - 800 mm
- **Wire rod**
Size: ø 5,5 mm to 32 mm;
Execution: rolled, heat treated and pickled;
Weight of coil: 1000/1400 kg
- **Bars**
Size: ø 3,2 mm to 900 mm;
Execution: rolled, cold drawn, peeled and reeled, centreless ground
- **Stainless steel bars for concrete reinforcement rebar (in bar or coil)**
Size: 3 - 12 mm = cold ribbed
14 - 50 mm = hot rolled and pickled
- **S. S. Electrowelded frames (meshes and girders)**
Upon request.

Nickel Alloys

Cogne Nickel Alloys, such as SN625 and SN825, are used in oil and gas industry, chemical processing, petroleum refining and power generation plants.

Automotive

- **Valve steel bars**
Size: ø 5 mm to 23 mm;
Execution: hot or centreless ground in martensitic and austenitic steels.
- **Stainless steel bars**
Size: ø 3,2 mm to 400 mm;
Execution: rolled, cold drawn, peeled and reeled, centreless ground.

Aerospace

Cogne Acciai Speciali, EN9100 and NADCAP certified, offers a full range of stainless steel long products, forged and hot rolled bars, bright bars, wire rod for aero-structures and aero-engines, guaranteed by a complete and integrated supply chain.

Special products

- **Cylinders** for hot and cold rolling
- **Seamless pipe mill tools** (mandrels, cylinders, rolls)
- **Forged components** for mechanical and iron and steel industries

