



COGNE ACCIAI SPECIALI S.p.A

**EXTRA LEGA PRODOTTI LUNGI IN ACCIAIO INOSSIDABILE**  
**ALLOY SURCHARGES FOR STAINLESS STEEL LONG PRODUCTS**

Extra energia inclusa/ *Energy surcharge included:*

- prodotti lavorati a caldo/*hot worked products* € /kg 0,06  
- prodotti lavorati a freddo/*cold finished products* € /kg 0,08

**VALIDITA' : GENNAIO 2026**

**VALIDITY: JANUARY 2026**

| CORRISPONDENZE       |                       |       | EURO/KG             |                                  |                      |                                                                            |
|----------------------|-----------------------|-------|---------------------|----------------------------------|----------------------|----------------------------------------------------------------------------|
| DESIGNAZIONE UNI     | AISI                  | W.Nr. | BILLETTE<br>BILLETS | BARRE A CALDO<br>HOT ROLLED BARS | VERGELLA<br>WIRE ROD | BARRE A FREDDO<br>E FILO TRAFILATO<br>COLD FINISHED BARS<br>AND DRAWN WIRE |
| X12C 13              | 410                   | 4006  | 0,90                | 0,98                             | 0,94                 | 1,11                                                                       |
| X12C 13              | (410OG)               | 4006  | 0,94                | 1,02                             | 0,98                 | 1,16                                                                       |
| X12CrS13             | 416                   | 4005  | 1,01                | 1,09                             | 1,05                 | 1,24                                                                       |
| X20Cr13              | 420A                  | 4021  | 0,90                | 0,98                             | 0,94                 | 1,11                                                                       |
| X30Cr13              | 420B                  | 4028  | 0,90                | 0,98                             | 0,94                 | 1,11                                                                       |
| X29CrS13             | 420BF                 | 4029  | 1,01                | 1,09                             | 1,05                 | 1,24                                                                       |
| X46CrS13             | 420CF                 | 4035  | 1,01                | 1,09                             | 1,05                 | 1,24                                                                       |
| X46Cr13              | 420C                  | 4034  | 0,90                | 0,98                             | 0,94                 | 1,11                                                                       |
| X39CrMo17-1          | (420RM)               | 4122  | 1,50                | 1,63                             | 1,56                 | 1,84                                                                       |
| X16CrNi 16           | 431                   | 4057  | 1,19                | 1,29                             | 1,24                 | 1,46                                                                       |
| X90CrMoV18           | 440B                  | 4112  | 1,46                | 1,59                             | 1,53                 | 1,80                                                                       |
| X105CrMo17           | 440C                  | 4125  | 1,23                | 1,34                             | 1,29                 | 1,52                                                                       |
| X6CrTi12             | 409                   | 4512  | 1,00                | 1,09                             | 1,04                 | 1,24                                                                       |
| X8Cr17               | 430                   | 4016  | 1,00                | 1,08                             | 1,04                 | 1,23                                                                       |
| X10CrS 7             | 430F                  | 4104  | 1,15                | 1,25                             | 1,20                 | 1,41                                                                       |
| X3CrNb17             | 430NB                 | 4511  | 1,15                | 1,25                             | 1,20                 | 1,41                                                                       |
| X3CrTi17             | 430T                  | 4510  | 1,02                | 1,11                             | 1,06                 | 1,26                                                                       |
| X8CrMo17             | 434 / 430FMo          | 4113  | 1,42                | 1,54                             | 1,48                 | 1,75                                                                       |
| X6CrMoS19-2          |                       | 4114  | 1,90                | 2,06                             | 1,98                 | 2,33                                                                       |
| X2CrNi18-11          | 304 L                 | 4306  | 2,15                | 2,34                             | 2,24                 | 2,64                                                                       |
| X5CrNi18-10          | 304                   | 4301  | 1,94                | 2,11                             | 2,02                 | 2,39                                                                       |
| X10CrNi18-09         | 302                   | 4310  | 1,87                | 2,03                             | 1,95                 | 2,30                                                                       |
|                      | 302Mo                 |       | 1,98                | 2,16                             | 2,07                 | 2,44                                                                       |
| X10CrNiS18-09        | 303                   | 4305  | 1,94                | 2,11                             | 2,02                 | 2,39                                                                       |
| X8CrNi18-12          | 305                   | 4303  | 2,28                | 2,48                             | 2,38                 | 2,80                                                                       |
| X6CrNiTi18-10        | 321                   | 4541  | 2,13                | 2,31                             | 2,22                 | 2,61                                                                       |
| X6CrNiNb18-11        | 347                   | 4550  | 2,35                | 2,55                             | 2,45                 | 2,89                                                                       |
| X5CrNiNb19-9         |                       | 4551  | 2,85                | 3,10                             | 2,97                 | 3,50                                                                       |
|                      | 350 (XM-19)           |       | 3,40                | 3,71                             | 3,55                 | 4,18                                                                       |
| X1CrNiMoCuN20-18-7   | 354 (F44)             | 4547  | 5,75                | 6,27                             | 6,01                 | 7,06                                                                       |
| X3CrNiCu19-9-2       | 304RH                 | 4560  | 2,09                | 2,28                             | 2,19                 | 2,58                                                                       |
| X3CrNiCu18-9-4       | 304K                  | 4567  | 2,26                | 2,46                             | 2,36                 | 2,78                                                                       |
| X6CrNiCuS18-9-2      | 303K                  | 4570  | 2,06                | 2,24                             | 2,15                 | 2,54                                                                       |
| X5CrNiMo17-12        | 316                   | 4401  | 3,21                | 3,49                             | 3,35                 | 3,94                                                                       |
| X2CrNiMo17-12        | 316L                  | 4404  | 3,21                | 3,49                             | 3,35                 | 3,94                                                                       |
| X6CrNiMoTi1712-2     | 316Ti                 | 4571  | 3,23                | 3,52                             | 3,37                 | 3,97                                                                       |
| X5CrNiMoNb19-12      | 318Z                  | 4576  | 4,12                | 4,49                             | 4,30                 | 5,06                                                                       |
| X3CrNiCuMo17-11-3-2  | 316K                  | 4578  | 3,44                | 3,74                             | 3,59                 | 4,22                                                                       |
| X2CrNiMoCuS17-10-2   | 316LK                 | 4598  | 3,37                | 3,68                             | 3,53                 | 4,15                                                                       |
| X2CrNiMo19- 12       | 316LSi                | 4430  | 3,95                | 4,30                             | 4,12                 | 4,85                                                                       |
|                      | E316LF                |       | 4,25                | 4,63                             | 4,44                 | 5,22                                                                       |
| X2 CrNiMo17-13       | 316LM                 | 4435  | 3,60                | 3,92                             | 3,76                 | 4,43                                                                       |
| X5 CrNiMo17-13       | 316M                  | 4436  | 3,50                | 3,81                             | 3,65                 | 4,30                                                                       |
| X2CrNiMo18-15-3      |                       | 4441  | 3,75                | 4,09                             | 3,92                 | 4,61                                                                       |
| X1CrNi19-9           | 308LSi                | 4316  | 2,77                | 3,01                             | 2,89                 | 3,40                                                                       |
|                      | E308LF                |       | 2,98                | 3,24                             | 3,11                 | 3,66                                                                       |
|                      | 307                   |       | 2,42                | 2,63                             | 2,52                 | 2,97                                                                       |
| X8CrMnCuNb17-8-3     | 204Cu                 | 4597  | 1,62                | 1,76                             | 1,69                 | 1,99                                                                       |
| X10CrNi30-8          | E312                  | 4337  | 3,20                | 3,48                             | 3,34                 | 3,93                                                                       |
| X2CrNiMo18-16        | 317L                  | 4438  | 4,60                | 5,02                             | 4,81                 | 5,66                                                                       |
| X12CrNi23-13         | 309                   | 4833  | 3,15                | 3,43                             | 3,29                 | 3,87                                                                       |
| X2CrNi24-12          | 309S                  | 4332  | 3,17                | 3,45                             | 3,31                 | 3,90                                                                       |
| X15CrNiSi20-12       |                       | 4828  | 2,48                | 2,70                             | 2,59                 | 3,05                                                                       |
| X12CrNi22-12         |                       | 4829  | 2,90                | 3,15                             | 3,02                 | 3,56                                                                       |
| X12CrNi25-20         | 310                   | 4845  | 3,28                | 3,57                             | 3,43                 | 4,03                                                                       |
| X12CrNi25-20         | 310S                  | 4842  | 4,03                | 4,39                             | 4,21                 | 4,96                                                                       |
| X15CrNiSi25-20       | 314                   | 4841  | 3,28                | 3,58                             | 3,43                 | 4,04                                                                       |
| X2CrNiN23-4          | 324                   | 4362  | 1,74                | 1,89                             | 1,82                 | 2,14                                                                       |
| X3CrNiMoN27-5-2      | 329                   | 4460  | 2,44                | 2,65                             | 2,55                 | 3,00                                                                       |
| X2CrNiMoN22-5-3      | 329A (F51)            | 4462  | 3,05                | 3,32                             | 3,19                 | 3,75                                                                       |
|                      | E329 (sald. 2209)     |       | 4,01                | 4,37                             | 4,19                 | 4,92                                                                       |
| X1NiCrMoCu25 20 5    | 904L                  | 4539  | 5,68                | 6,19                             | 5,94                 | 6,98                                                                       |
| X3CrNiMo13-4         | S 41500 (F6NM)        | 4313  | 1,56                | 1,70                             | 1,63                 | 1,92                                                                       |
| X4CrNiMo16-5-1       | (415M)                | 4418  | 2,01                | 2,19                             | 2,10                 | 2,47                                                                       |
| X5CrNiCuNb16-5       | 630 (15-5PH / 17-4PH) | 4542  | 1,85                | 2,02                             | 1,93                 | 2,28                                                                       |
| S13889               | (13-8 Mo)             | 4534  | 2,68                | 2,92                             | 2,80                 | 3,29                                                                       |
| X2CrNiMoCuWN25-7-4   | S 32760 (F55)         | 4501  | 3,98                | 4,34                             | 4,16                 | 4,89                                                                       |
| X6NiCrTiMoVB25- 15-2 | 660                   | 4980  | 4,65                | 5,07                             | 4,86                 | 5,71                                                                       |
| X12NiCrSi35-16       | 330                   | 4864  | 4,67                | 5,09                             | 4,88                 | 5,74                                                                       |
|                      | H13 Mod.              |       | 2,32                | 2,52                             | 2,42                 | 2,85                                                                       |

N.B.: le corrispondenze non evidenziate in tabella devono essere concordate direttamente con i produttori.